

Technical Data Sheet

**Schulamid 66 MT30 U BLK968188**



Polyamide 66

**Product Description**

30% talc filled PA 66

**Processing Method** Injection Molding

**Filler/Reinforcement** Talc, 30%

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Density, (Method A)	1.34	g/cm <sup>3</sup>	ISO 1183
Viscosity Number	145	cm <sup>3</sup> /g	ISO 307
<b>Mechanical</b>			
Tensile Strain at Break, (Type 1A, 5 mm/min)	3.0	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 5 mm/min)	74.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	5500	MPa	ISO 527-1
<b>Impact</b>			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	3.5	kJ/m <sup>2</sup>	ISO 179
Charpy Impact Strength - Unnotched, (23 °C, Type 1, Edgewise)	42	kJ/m <sup>2</sup>	ISO 179
<b>Hardness</b>			
Ball Indentation Hardness, (H 358/30)	200	MPa	ISO 2039-1
<b>Thermal</b>			
Vicat Softening Temperature, (B (50N), 50 °C/h)	230	°C	ISO 306
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	102	°C	ISO 75-2/A
<b>Electrical</b>			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
- Conditioned	100000000000	ohm*m	IEC 62631-3-1
Surface Resistivity	>1.0E+15	ohm	IEC 60093
- Conditioned	100000000000000	ohm	IEC 60093
<b>Flammable</b>			
Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302
<b>Injection Parameters</b>			
Drying Time	3.0 to 4.0	hr	
Drying Temperature	80	°C	
Suggested Max Moisture	0.040 to 0.10	%	
Processing (Melt) Temp	280 to 300	°C	
Mold Temperature	60 to 120	°C	